




**Quicksilver Lubrication/Sealant Application Points**

-  Loctite 271 (Obtain Locally)
-  Liquid Neoprene (92-25711-2)
-  Loctite Master Gasket (92-12564-1)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	876	8947A55	CYLINDER BLOCK ASSEMBLY	1		2
2	10	40096 80	SCREW (M10 X 80)	8		2
3	10	814776	ADJUSTING SCREW (M6 X 55)	1		2
4	11	40021 2	NUT	1		2
5		42942	CAP	1		2
6	21	42623 1	CHECK VALVE (PRESS-IN)	1		2
7		813801A 1	CARRIER ASSEMBLY	1		2
8	21	42657A 3	CHECK VALVE	2		2
9	17	67296	DOWEL PIN (BEARING RACE)	3		2
10	17	43044	DOWEL PIN	1		2
11	16	821676 1	STUD (M10 X 136)	8		2
12	12	45175	WASHER	8		2
13	11	13914	NUT	8		2
14		76867	COVER (BOTTOM)	1		2
15	10	817427 50	SCREW (M8 X 50)	4		2
16		42884 1	COVER (TOP)	1		2
17		65848	CARRIER	1	USE WHERE APPLICABLE	
18	25	64872	GROMMET	1	USE WHERE APPLICABLE	
19		86596T	POPPET VALVE	1		2
20	24	18336	SPRING	1		2
21		824703A 1	PLUG KIT	1		2
22	10	821273 35	SCREW (M8 X 35)	12		2
23		12621	COVER	1	NON OIL INJECTION	2
24	27	12620 1	GASKET	1	NON OIL INJECTION	2
25	10	821045 12	SCREW (M5 X 12)	2	NON OIL INJECTION	2
26	12	40023 14	WASHER (USE WHERE APPLICA	2	NON OIL INJECTION	2
27	16	816194 6	STUD	2		
28	12	49221	WASHER	2		
29	11	816872	NUT	2		
30	1034	9003A 2	COVER ASSEMBLY	1		2
31	27	43005 7	GASKET	1		4.2
32	22	32802 1	PIPE PLUG	1		
33		823462	LIFTING EYE	1	NON OIL INJECTION	
34	12	47533 1	WASHER	1	NON OIL INJECTION	
35		14586	THERMOSTAT	1	(OIL INJECTION)	2
-		809837A97	POWERHEAD	1		1